

5071280



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

1st k?

D3401-041
Job Sheet 170678



Part No: D3401-041

Job Qty: 10 ea

Part Name: Tow Cap Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/31/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B IPP A 05.09.01 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	1/30/18	1/30/18	0.00	0.00	Start Up Machining-2		1/18/18 18/05/14
100	Bandsaw	10 pcs	1/30/18	1/30/18	0.00	0.50	Bandsaw1		1/18/18 18/05/14
110	Doosan	10 pcs	1/30/18	1/30/18	0.22	4.45	Doosan		1/18/18 18/05/14
120	QC	10 pcs	1/30/18	1/30/18	0.00	0.00	QC2 Machining-2		1/18/18 18/05/14
130	CNC Vertical Machining	10 pcs	1/30/18	1/30/18	0.00	5.57	HAAS1-3		SB2 16/05/13
135	QC	10 pcs	1/30/18	1/30/18	0.00	0.00	QC2 Machining-2		1/18/18 18/05/15
140	QC	10 pcs	1/30/18	1/30/18	0.00	0.00	QC8 Machining-2		1/18/18 18/05/26
150	Small Fab	10 pcs	1/30/18	1/30/18	0.00	2.33	Small Fab-3		1/18/18 18/05/26
160	QC	10 pcs	1/30/18	1/30/18	0.00	0.00	QC5		1/18/18 18/05/26
170	HandFinish	10 pcs	1/30/18	1/30/18	0.00	0.85	HandFinish1		1/18/18 18-05-29
180	Powdercoat	10 pcs	1/30/18	1/30/18	0.00	0.31	Powdercoat1		1/18/18 18-05-29
190	QC	10 pcs	1/30/18	1/30/18	0.00	0.00	QC3		1/18/18 18-05-25
195	HandFinish	10 pcs	1/31/18	1/31/18	0.00	0.85	HandFinish4		1/18/18 18-05-25
200	QC	10 pcs	1/31/18	1/31/18	0.00	0.00	QC5		1/18/18 18-05-29
210	Packaging	10 pcs	1/31/18	1/31/18	0.00	0.00	Packaging3-1		1/18/18 18-05-29
220	QC21-SA	10 Ea	1/31/18	1/31/18	0.00	0.00	QC21		1/18/18 18-05-29

Part Op 100 - Cut Blanks 4.20" Long

Descriptions: 110 - Turn as per Folio FA532 & Dwg D3401 Folio Rev: _____ Dwg Rev: _____

130 - Machine as per Folio FA532 and Dwg D3401 Dwg Rev: _____ Folio Rev: _____ Identify as D3401-1 Deburr & Buff rad as per Dwg D3401

150 - Drill and c'sink using DT8782 as per Dwg D3401

180 - START TIME: 8:00 FINISH TIME: 8:30

210 - LOCATION: FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R3.500	6061 Round Bar 3.50	3.5000 ft (.35 ea)	90-Start up Operation	
NAS1330C3KB116	Rivnut	40 Ea (4 ea)	195-HandFinish	5036487

Part Specifications

Specifications could not be found.



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Container No: S071282



Part: D3401 - 041

Job No: 170678

Serial No/Batch: S071282

Revision:

Inspector:

Date: 05/14/18